

Work Order ID 106991

Thursday, September 12, 2013 1:55:56 PM

106991

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Item ID: D2594-1 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Plug
 Start Date: 9/12/2013 Start Qty: 40.00 *40* Cust Item ID:
 Required Date: 9/12/2013 Req'd Qty: 40.00 *40* Customer:
 Reference: REPAINT DRAB GREEN - *rewrk*

Approvals: Process Plan: *mf* Date: *13-9-12* Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2594	Rev C								

180 0.00
 180
 Powdercoat
 Powder Coating
m104476
 Memo
 PULL FROM STOCK D2594-1 X 40 B101791
 REPOWDERCOAT DRAB GREEN
 Start Time: *8:50*
 Temp: *320°F*
 Finish Time: *8:20*
40x PM / 13/09/30

190 0.00
 190
 QC
 Quality Control
 Memo
110 13-9-30


200 0.00
 200
 Packaging
 Packaging
 Identify as per dwg & Stock Location: *FP601*
 Memo
40 13-9-30 BR

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Item ID: D2594-1

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Plug

Start Date: 9/12/2013 Start Qty: 40.00

40

Cust Item ID:

Required Date: 9/12/2013 Req'd Qty: 40.00

40

Customer:

Reference: REPAINT DRAB GREEN

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

210

QC21- Final Inspection - Work Order Release

0.00



210

QC

Memo

0.00

Quality Control

  13/09/30MF
13-9-30

Picklist Print

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Work Order ID: 106991

Parent Item: D2594-1

Parent Item Name: Plug

Start Date: 9/12/2013

Required Date: 9/12/2013

Start Qty: 40.00

Required Qty: 40.00

Comments: IPP D02.08.22Make in CobraKJ
IPP E 06.12.11 ecn 836 EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2594-1 Plug		Manufactured	No				Each	655.0000		40			

Location	Loc Qty	Loc Code
FP001	428	
100493	1	
102211	32	
104615	60	
105094	60	
105387	56	
105574	40	
73401	30	
74442	92	
79495	28	
88509	17	
88922	2	
91949	7	
92554	1	
97987	1	
99038	1	
FP-001	27	
42807	27	
FP002	200	
106252	200	

40 x 10176/
mk
13-9-10